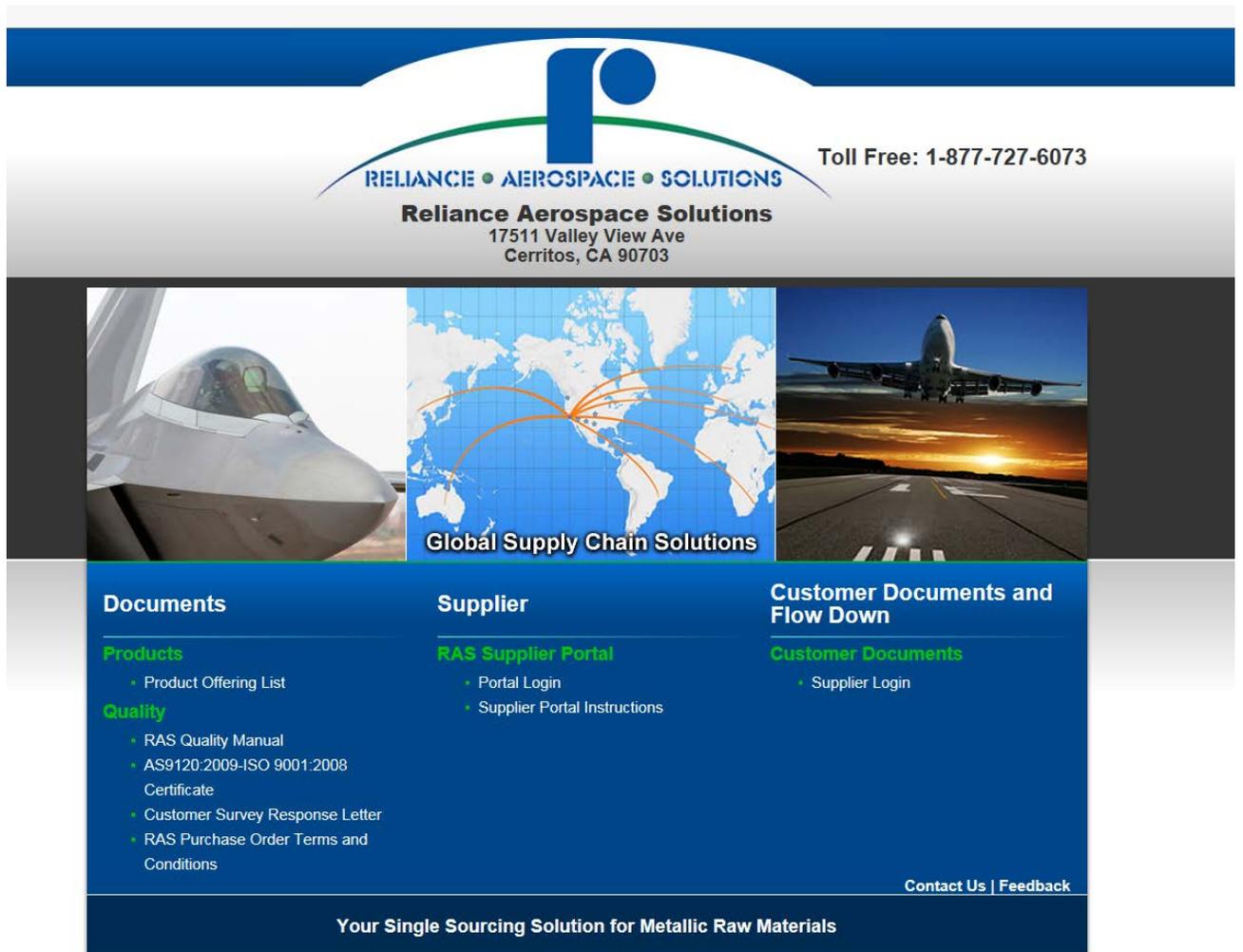


RAS Supplier Portal

NOTE: All shipments must be confirmed by 2PM PST.

1. Go to <http://www.rsaerospace.com> and click on the link, titled **Portal Login**, located underneath **RAS Supplier Portal**



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Reliance Aerospace Solutions
17511 Valley View Ave
Cerritos, CA 90703

Toll Free: 1-877-727-6073

Global Supply Chain Solutions

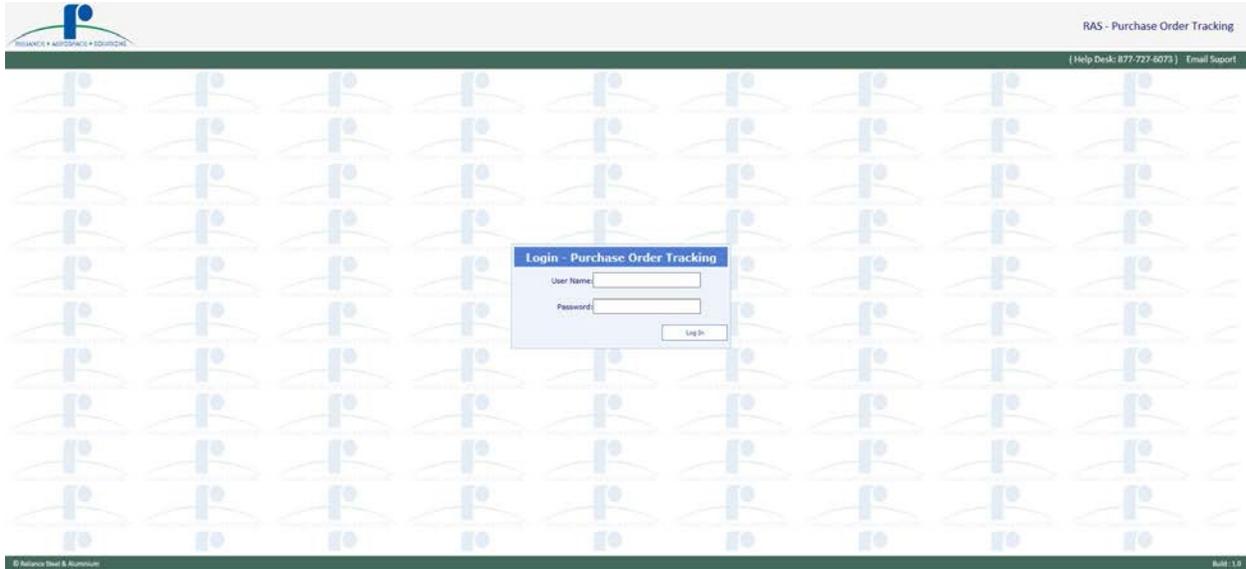
Documents	Supplier	Customer Documents and Flow Down
Products <ul style="list-style-type: none">• Product Offering List Quality <ul style="list-style-type: none">• RAS Quality Manual• AS9120:2009-ISO 9001:2008 Certificate• Customer Survey Response Letter• RAS Purchase Order Terms and Conditions	RAS Supplier Portal <ul style="list-style-type: none">• Portal Login• Supplier Portal Instructions	Customer Documents <ul style="list-style-type: none">• Supplier Login

[Contact Us](#) | [Feedback](#)

Your Single Sourcing Solution for Metallic Raw Materials

Photo Credit: Tim Lovern
Site Credits: Ecreativeworks

2. Type in your assigned **User Id** and **Password**. *Note: If you do not have a User Id and/or Password, please contact RAS at RAS-Portal@rsaerospace.com.*



3. Allow portal to load, times may vary depending on your location's bandwidth.

Login - Purchase Order Tracking

User Name: 932ssa

Password: ●●●●●●●●●● 

Log In

- You can look up an order by entering the PO number in the RAS PO / RAS SO search field:

The screenshot shows the 'RAS - Purchase Order Tracking' interface. At the top right, it displays 'User: 932ssa - Vendor: 134212 - Sub: 932'. Below the navigation bar, there is an 'Unshipped Global Search' section with two radio buttons: 'By Promise Date Range: 1 - 30 Days' (selected) and 'By RAS PO / RAS SO #'. The search field for 'By RAS PO / RAS SO #' is empty. Below the search section is a table titled 'Unshipped Orders (124)'. The table has columns: Promise Date, RAS PO / RAS SO, Item / Description / Size, Order Quantity, Ship Quantity, UOM, Order Weight, Ship Weight, Quantity Description, Ship Date, Mill Name / Heat # / Country Of Origin / Gross Weight, and Action. The first row is circled in red, showing Promise Date 10/13/2016, RAS PO / RAS SO 8815546, and Item / Description / Size 700234 TITANIUM GALV-4V EMS 52325 BAR 2 RD X 12' R/L.

Promise Date	RAS PO / RAS SO	Item / Description / Size	Order Quantity	Ship Quantity	UOM	Order Weight	Ship Weight	Quantity Description	Ship Date	Mill Name / Heat # / Country Of Origin / Gross Weight	Action
1 10/13/2016	8815546 8119264	700234 TITANIUM GALV-4V EMS 52325 BAR 2 RD X 12' R/L	24.0000	24.0000	FT	148.0000	148.0000	24 FT	10/13/2016		Confirm
2 10/13/2016	8819225 8119565	700288 E9310 BAR AMS 6260 1.250 RD X 12' R/L	12.0000	12.0000	FT	50.0000	50.0000	12 FT	10/13/2016		Confirm
3 10/13/2016	8819937 8119611	700927 E9310 HR RT N&T BAR AMS 6260 DFAR 1.125 RD X 12' R/L	18.0000	18.0000	FT	61.0000	61.0000	18 FT	10/13/2016		Confirm
4 10/13/2016	8819938 8119612	700219 E9310 CEVM BAR EMS 56280 2.375 RD X 12' R/L	6.0000	6.0000	FT	90.0000	90.0000	6 FT	10/13/2016		Confirm
5 10/13/2016	8820291 8119672	700014 E9310 CEVM RT N&T BAR EMSS6280 1.750 RD X 72"	6.0000	6.0000	FT	49.0000	49.0000	6 FT	10/13/2016		Confirm
6 10/13/2016	8820391 8119681	700932 E9310 CEVM BAR EMS 56279 DFAR	12.0000	12.0000	FT	650.0000	650.0000	12 FT	10/13/2016		Confirm

Or click By RAS PO / RAS SO # at the top right search field:

The screenshot shows the same 'RAS - Purchase Order Tracking' interface. In the 'Unshipped Global Search' section, the radio button 'By RAS PO / RAS SO #' is now selected, and the search field contains the value '8815546'. The search button is highlighted with a red circle. Below the search section is the same table of 'Unshipped Orders (124)' as shown in the previous screenshot.

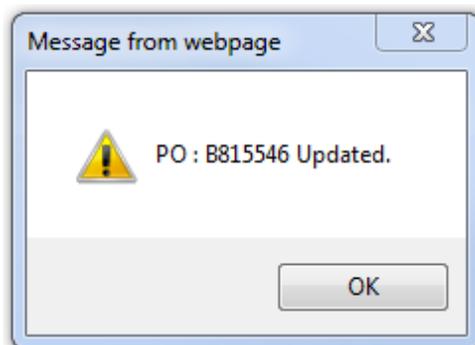
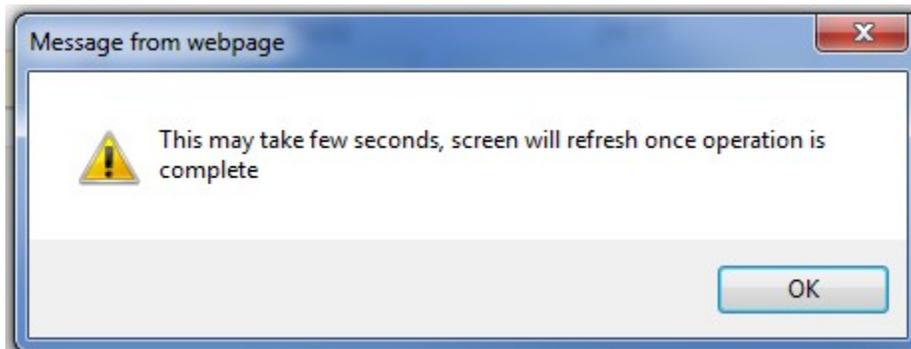
Promise Date	RAS PO / RAS SO	Item / Description / Size	Order Quantity	Ship Quantity	UOM	Order Weight	Ship Weight	Quantity Description	Ship Date	Mill Name / Heat # / Country Of Origin / Gross Weight	Action
1 10/13/2016	8815546 8119264	700234 TITANIUM GALV-4V EMS 52325 BAR 2 RD X 12' R/L	24.0000	24.0000	FT	148.0000	148.0000	24 FT	10/13/2016		Confirm
2 10/13/2016	8819225 8119565	700288 E9310 BAR AMS 6260 1.250 RD X 12' R/L	12.0000	12.0000	FT	50.0000	50.0000	12 FT	10/13/2016		Confirm
3 10/13/2016	8819937 8119611	700927 E9310 HR RT N&T BAR AMS 6260 DFAR 1.125 RD X 12' R/L	18.0000	18.0000	FT	61.0000	61.0000	18 FT	10/13/2016		Confirm
4 10/13/2016	8819938 8119612	700219 E9310 CEVM BAR EMS 56280 2.375 RD X 12' R/L	6.0000	6.0000	FT	90.0000	90.0000	6 FT	10/13/2016		Confirm
5 10/13/2016	8820291 8119672	700014 E9310 CEVM RT N&T BAR EMSS6280 1.750 RD X 72"	6.0000	6.0000	FT	49.0000	49.0000	6 FT	10/13/2016		Confirm
6 10/13/2016	8820391 8119681	700932 E9310 CEVM BAR EMS 56279 DFAR	12.0000	12.0000	FT	650.0000	650.0000	12 FT	10/13/2016		Confirm

5. Once the system has located the order, fill in all the information:

Promise Date	RAS PO / RAS SO	Item / Description / Size	Order Quantity Ship Quantity *	UOM	Order Weight Ship Weight *	Quantity Description *	Ship Date *	Mill Name / Heat # / Country Of Origin / Gross Weight	Action
1 10/13/2016	B815546 B119264	700234 TITANIUM 6ALV-4V EMS 52325 BAR 2 RD X 12 R/L	24.0000 24.0000	FT	148.0000 148.0000	24 FT 24 FT	10/13/2016 10/13/2016	NFM / 85234 / USA / 168 LBS	Confirm

Note: Under **Ship Quantity** and **Ship Weight**, you have to enter a number, not the UOM. Under **Quantity Description** you enter the same number you entered under **Ship Quantity**. When you enter the **Heat number/s**, include the **Mill name**, **Country Of Origin (Melt source)**, and **Gross Weight/Package dimensions**.

6. Make sure that if you have multiple heats, you enter how many Pounds/Pieces/Ft (whatever the order UOM is) per heat. RAS cannot receive or close this order without the information.
7. Click **Confirm** and wait for the page to load. You will typically see the following messages:



Note: The connection may time out if your bandwidth is slow. If so, please log in and try again.

- Click on the **Shipped** tab. Find your confirmed PO and click on **Print Packer Slip** and **Print Label** to open PDF files with the documents. Use the RAS PO / RAS SO search field or click by RAS PO / RAS SO # at the top right search field if you have to.

RAS - Purchase Order Tracking
User : 9325sa - Vendor : 134212 - Sub : 932
(Help Desk: 877-727-6073) Email Support Logout

UnShipped Shipped

Shipped Orders (240)

- Shipped Global Search
By Promise Date Range : Over 90 Days By RAS PO / RAS SO # : Search Clear Search

Promise Date	RAS PO / RAS SO	Item / Description / Size	Order Quantity Ship Quantity *	UOM	Order Weight Ship Weight *	Quantity Description *	Ship Date *	Mill Name / Heat # / Country of Origin / Gross Weight	Action	Print
1	8/15/2016 8823384 8119957	701018 6-2-4-2 TITANIUM SHEET - AMS 4919 .078 X 7.00 X 8.50"	11.0000 11.0000	EA	9.0000 9.0000	11 PCs 11 PCs	8/8/2016 8/8/2016	RTI/8616688-02-00 14-LBS, COUNTRY OF ORIGIN - UNITED STATES RTI/8616688-02-00 14-LBS, COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
2	8/8/2016 8823598 8119972	701023 NITRIDING 135 MOD ANN BAR AMS 6471 5.000 RD X 2.13"	1.0000 1.0000	EA	12.0000 12.0000	1 Bar 1 Bar	8/8/2016 8/8/2016	UNIVERSAL/G22751K08 UNIVERSAL/G22751K08	Save Proforma Label	Packslip
3	8/5/2016 8816593 8119354	701472 15-5 CEVM SOL ANN CF BAR AMS 5659 1.625 RD X 12' R/L	74.0000 74.0000	FT	516.0000 516.0000	74 FT 74 FT	8/5/2016 8/5/2016	DUNK/G21726K02 887.875", COUNTRY OF ORIGIN - UNITED STATES DUNK/G21726K02 887.875", COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
4	8/5/2016 8824080 8120017	700275 A286 CF AMS 5737 3 RD X 36.5"	36.6000 36.6000	IN	72.0000 72.0000	36.6 IN 36.6 IN	8/5/2016 8/5/2016	CARPENTER/573429-3 36.625", COUNTRY OF ORIGIN - UNITED STATES CARPENTER/573429-3 36.625", COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
5	7/18/2016 8823569 8119964	701275 15-5 PH - AMS 5659 7 RD X .875"	22.0000 22.0000	EA	230.0000 230.0000	22 Bars 22 Bars	7/18/2016 7/18/2016	LAT/H1090-1 246-LBS, COUNTRY OF ORIGIN - UNITED STATES LAT/H1090-1 246-LBS, COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
6	5/6/2016 8817649 8119423	700226 718 SOL TRTD BAR AMS 5662 2.500 RD X 12' R/L	16.4000 16.4000	FT	289.0000 289.0000	16.4 FT 16.4 FT	5/6/2016 5/6/2016	HT# L5822 - ATI SPECIALTY MATERIALS 3 PCS HT# 42KF HT# L5822 - ATI SPECIALTY MATERIALS 3 PCS HT# 42KF	Save Proforma Label	Packslip
7	5/5/2016 8811058 8118806	701498 15-5 CEVM SOL ANN CF BAR AMS 5659	62.9000 62.9000	FT	1146.0000 1146.0000	62.9 62.9	5/5/2016 5/5/2016	CARPENTER 576881 5/BARS 1146/LBS CARPENTER 576881 5/BARS 1146/LBS	Save Proforma Label	Packslip

- Once you have printed the packing slip and labels, click on **Logout**. All shipments must have RAS packing slip attached to material.

Note: If you have any problems like printing labels or encounter a blank screen, or can't find an order please notify RAS immediately at RAS-Portal@rsaerospace.com Send a Print Screen whenever possible.

Appendix I

If you need to print the packing slip or label from an **older** order you will need to login again. Note all orders go back to the unshipped tab the day after they are confirmed. You will need to re-confirm the order with all the information you used on the original order confirmation and follow Steps 4 - 8 again.

RAS - Purchase Order Tracking
User : 9325sa - Vendor : 134212 - Sub : 932
(Help Desk: 877-727-6073) Email Support Logout

UnShipped **Shipped**

Shipped Global Search
By Promise Date Range : Over 90 Days By RAS PO / RAS SO # : Search Clear Search

Shipped Orders (240)

Promise Date	RAS PO / RAS SO	Item / Description / Size	Order Quantity Ship Quantity *	UOM	Order Weight Ship Weight *	Quantity Description *	Ship Date *	Mill Name / Heat # / Country Of Origin / Gross Weight	Action	Print
1	8/15/2016 8823384 8119957	701018 6-2-4-2 TITANIUM SHEET - AMS 4919 .078 X 7.00 X 8.50"	11.0000 11.0000	EA	9.0000 9.0000	11 PCs 11 PCs	8/8/2016 8/8/2016	RTI/8616688-02-00 14-LBS, COUNTRY OF ORIGIN - UNITED STATES RTI/8616688-02-00 14-LBS, COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
2	8/8/2016 8823598 8119972	701023 NITRIDING 135 MOD ANN BAR AMS 6471 5.000 RD X 2.13"	1.0000 1.0000	EA	12.0000 12.0000	1 Bar 1 Bar	8/8/2016 8/8/2016	UNIVERSAL/G22751K08 UNIVERSAL/G22751K08	Save Proforma Label	Packslip
3	8/5/2016 8816593 8119354	701472 15-5 CEVM SOL ANN CF BAR AMS 5659 1.625 RD X 12" R/L	74.0000 74.0000	FT	516.0000 516.0000	74 FT 74 FT	8/5/2016 8/5/2016	DUNK/G21726K02 887.875", COUNTRY OF ORIGIN - UNITED STATES DUNK/G21726K02 887.875", COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
4	8/5/2016 8824080 8120017	700275 A286 CF AMS 5737 3 RD X 36.5"	36.6000 36.6000	IN	72.0000 72.0000	36.6 IN 36.6 IN	8/5/2016 8/5/2016	CARPENTER/573429-3 36.625", COUNTRY OF ORIGIN - UNITED STATES CARPENTER/573429-3 36.625", COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
5	7/18/2016 8823569 8119964	701275 15-5 PH - AMS 5659 7 RD X .875"	22.0000 22.0000	EA	230.0000 230.0000	22 Bars 22 Bars	7/18/2016 7/18/2016	LAT/H1090-1 246-LBS, COUNTRY OF ORIGIN - UNITED STATES LAT/H1090-1 246-LBS, COUNTRY OF ORIGIN - UNITED STATES	Save Proforma Label	Packslip
6	5/6/2016 8817649 8119423	700226 718 SOL TRTD BAR AMS 5662 2.500 RD X 12" R/L	16.4000 16.4000	FT	289.0000 289.0000	16.4 FT 16.4 FT	5/6/2016 5/6/2016	HTW L5822 - ATI SPECIALTY MATERIALS 3 PCS HTW 42KF - ATI ALLUAC 1 PC HTW L5822 - ATI SPECIALTY MATERIALS 3 PCS HTW 42KF - ATI ALLUAC 1 PC	Save Proforma Label	Packslip
7	5/5/2016 8811058 8119896	701493 15-5 CEVM SOL ANN CF BAR AMS 5659	62.9000 62.9000	FT	1146.0000 1146.0000	62.9 62.9	5/5/2016 5/5/2016	CARPENTER 576881 5/BARS 1146/LBS CARPENTER 576881 5/BARS 1146/LBS	Save Proforma Label	Packslip

If you are any having trouble in the portal. You can always contact the RAS group at 1-877-727-6073 or RAS-Portal@rsaerospace.com